

Customer Product Specification

Item Description	33573 - Beans Green Cut 3-4 Sieve Low Sodium 603 x 700 101 oz.			
Issue Date	10/14/2022 Version: 1.4			
Approved	SVP – Technical Services		Page 1 of 3	

<u>Full Description</u>: Cut Green Beans are prepared from stemmed, succulent pods of the green bean plant with water and salt. The product is packed in hermetically sealed containers and sufficiently processed by heat to assure preservation.

Quality Characteristics:

Style	Cut - uniform 1 1/2" lengths; sieve as specified. Styles of the cuts must comply		
	with the FDA Standard of Identity (21CFR, Part 155.120).		
Quality	Must meet USDA Grade A. Must comply with US Standards for Grades of Canned		
	Green Beans, with modifications noted within these specifications.		
Color	The pods or pod sections may possess a slight variation in color, of which not more		
	than 5% by count may vary markedly from a uniform and typical color of young		
	and tender beans of the variety.		
Maturity	Not more than 2% by count of the units may possess tough strings. Not materially		
	affected by sloughing.		
Defects	Must be practically free from defects. Not more than 5% of drained weight for		
	green beans for all defects. This excludes seeds and seed pieces.		
Media	Liquid must be very clear with not more than a trace of suspended material /		
	sediment.		

Physical Characteristics:

Seneca Foods Corporation produces our products to meet a target specification at the time of production. Due to the nature of our commodity products, there are factors such as product maturity, variety, moisture level, and the growing conditions of each particular field which may cause a deviation from the target specification as the product cycles through the shelf life.

Net Weight	6lb 5oz (2.86kg)
Container Size	603 X 700
Pack Configurations Available	6 Count

Salt - Homogenized Sample	Range: 0.16 - 0.25% Target: 0.20%
at the time of production	
рН	Range: 4.8 - 5.6
Vacuum	Minimum: 3" at sea level.



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Allergens	None
Shelf Life	1,095 Days OPTIMAL CONDITIONS Cans 40 - 90 F 50%
	humidity

Microbiological Characteristics:

All SFC products are thermally processed to be commercially sterile per US FDA and GMP regulations.

General Information:

Seneca Foods Corporation manufactures in accordance with the Good Manufacturing Practices (21 CFR, Part 117). The finished product and packaging conforms with the provisions of the Federal Food, Drug and Cosmetic Act as amended, to all applicable USDA regulations, to the state regulations in which the facility is located and is fit for human consumption.

All of our production facilities have a HACCP program. Our HACCP Plans are available for review at each location.

Seneca Foods is in current compliance with the Food Safety Modernization Act, signed in 2011. All of our facilities have re-registered as part of this act.



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Nutrition	Facts
about 24 servings per contai Serving size	ner 1/2 cup (120g)
Amount per serving Calories	15
	% Daily Value
Total Fat Og	0%
Saturated Fat 0g	0%
Trans Fat Og	
Cholesterol Omg	0%
Sodium 120mg	5%
Total Carb. 3g	1%
Dietary Fiber 1g	4%
Total Sugars 1g	
Includes 0g Added Sugars	0%
Protein 1g	
Vitamin D Omcg	0%
Calcium 30mg	2%
Iron 0.8mg	4%
Potassium 70mg	2%

100g Data

Calories	13.19
Total Fat (g)	0.28
Saturated Fat (g)	0.06
Trans Fat (g)	0.00
Cholesterol (mg)	0.00
Sodium (mg)	100.00
Total Carbohydrates (g)	2.59
Dietary Fiber (g)	1.14
Total Sugars (g)	0.47
Added Sugars (g)	0.00
Protein (g)	0.67
Vitamin D (mcg)	0.00
Calcium (mg)	24.05
Iron (mg)	0.64
Potassium (mg)	57.94
Moisture (%)	95.75
Ash (g)	0.73

INGREDIENTS: GREEN BEANS, WATER, SALT.

*** NOT CAMERA READY ART ***

Package Unit	Package Size	Net Weight		Pack Configuration	Servings per Container
		Lb. / Oz.	Grams		
Can	603 X 700	6lb 5oz	2.86kg	6 Count	ABOUT 24

Label Dimensions		
Width Height Unvarnished lap		Unvarnished lap
19.625"	6.625"	0.5" RHGL

^{*}This product does not require Bioengineered labeling disclosure.